

ALUMINUM-SILICON-MAGNESIUM 356.0

ANSI AA NUMBER	356.0			
Common Name (Not recommended)				
UNS Designation	A03560			
COMPOSITION PERCENT	Min		Max	
Silicon (Si)	6.5		7.5	
Iron (Fe)			0.6	
Copper (Cu)			0.25	
Manganese (Mn)			0.35	
Magnesium (Mg)	0.2		0.45	
Chromium (Cr)				
Nickel (Ni)				
Zinc (Zn)			0.35	
Titanium (Ti)			0.25	
Tin (Sn)				
Beryllium (Be)				
Silver (Ag)				
Other (Total)			0.15	
NEAREST APPLICABLE CASTING STANDARDS				
ASTM (B Series)	B26			
AMS				
Federal (QQ-C- Series)	601e			
Military (Mil-C- Series)	21180c			
TYPICAL PROPERTIES	T51	T6	T7	T71
Tensile Strength (ksi)	25	33	34	28
Yield Strength (.5% extension under load) (ksi)	20	24	30	21
Elongation (2 inch gauge length) (%)	2	3.5	2	3.5
Compressive Yield Strength (ksi)	21	25	31	22
Hardness (Brinell) (HB @ 500kg)	60	70	75	60
Shear Strength (ksi)	20	26	24	20
Endurance Limit (K ksi)	8	8.5	9	8.5
Modulus of Elasticity (K ksi)	10.5	10.5	10.5	10.5
Density (lb/cu.in. @ 68F)	.097	.097	.097	
Electrical Conductivity (% IACS @ 68F)	43	39	40	
Thermal Conductivity (cal/sec/sq cm/cm/C @ 25C)	0.4	0.36	0.37	
Coefficient of Thermal Expansion (per F @ 68-212F)	11.9	11.9	11.9	
Coefficient of Thermal Expansion (per F @ 68-572F)	12.9	12.9	12.9	
Melting Range (Liquidus-Solidus)(F)	1035-1135			
Resistance to Hot Cracking	E			
Pressure Tightness	E			
Fluidity	E			
Solidification Shrinkage Tendency	E			
Strength at Elevated Temperatures	G			
Corrosion Resistance	VG			
Machinability	F			
Polishing	G			
Gas Welding	E			
Arc Welding	E			
Brazing	No			
Normally Heat Treated	Yes			
Anodizing Appearance	Gray			
Electroplating	E			
Applications:	Rear axle housings, engine parts, impellers, aircraft fittings, water jackets, crank cases, electric motor parts, engine blocks, jet engine compressor cases, transmission cases, flywheel housings, airframe castings, missile components, light pole bases.			

Always use the design principles outlined on page two of this information sheet or at our website.

Consult your foundry early in the design process.

We routinely pour and inventory this alloy.



**St. Paul
Brass and Aluminum
Foundry**

954 Minnehaha Ave West, St. Paul, MN 55104 (651) 488-5567 Fax: (651) 488-0908

www.spba.net

sales@spba.net

Use Good Design Principles

1. St. Paul Brass and Aluminum Foundry is providing this information on metal characteristics for informational purposes only. Before making a final decision on alloy selection consider the following and all other appropriate design and specification principles. Please note that this is not an exhaustive list.
2. Consult the appropriate specification from an accredited specifying body (ASTM, SAE, Federal or Military) to determine current minimum values of this alloy.
3. Use appropriate design safety factors.
4. Use Failure Modes and Effects Analysis to help identify possible weaknesses in designs and specifications.
5. Use computerized stress analysis tools.
6. Use appropriate certification requirements for your casting suppliers. These may include test bars, chemical certifications, radiography, dye penetrant or other non-destructive testing methods.
7. Test your design to failure in a controlled environment. Then test it to failure in a simulation of its end use.
8. You and you alone are responsible for the suitability of your design and the materials that you select.
9. **Disclaimer.** While every effort is made by St. Paul Brass and Aluminum Foundry (SPBAF) to ensure accuracy, this information is provided for general information purposes only and not for any other purpose. By accessing this information, you agree that it may be revised at any time, it is provided "as is" and without any express or implied warranty, that no warranty or representation is made about its content or suitability for any purpose, and that SPBAF expressly disclaims warranties of merchantability and fitness. You assume all risk and liability for any loss, damage, claim, or expense resulting from your review, use, or possession of this information.